

first

Please amend the ~~third~~ full paragraph on page 15 bridging page 16 as follows:

After the coupling of the stationary core blank 22', the non-magnetic cylinder blank 26' and the magnetic cylinder blank 9' as described above, the front portion of the smaller-diameter tube portion 22a' of the stationary core blank 22' is ground to remove the chamfer 48, whereby a flat stationary attraction face 42 is formed, and the inner peripheries of the non-magnetic cylinder blank 26' and the magnetic cylinder blank 9' are subjected to a grinding treatment, whereby an annular recess 44, a center bore 46 and a guide bore 44_17 are formed.

Cht
7/10/09

Please amend the second full paragraph on page 17 bridging 18 as follows:

Then, the front end of the stopper blank 28' is press-fitted into the smaller-diameter bore 50' in the rear portion of the movable core blank 18', until the front end of the stopper blank 28' abuts against the step 49. In this case, an operation of press-fitting the stopper blank 28' into the smaller-diameter bore 50' in the rear portion of the movable core blank 18' is easy, because the rear end of the smaller-diameter bore 50' is connected to the larger-diameter bore 53 opening into the rear end of the movable core blank 18' through the tapered step 49_54, and the chamfer 55 is provided around the outer periphery of the front end of the stopper blank 28'.